

	VITAL TECHNICAL SDN. BHD.		Issued Date: 31/03/08
	Technical Data Sheet		Revision No.: 5
	VT-120 / VT-125 Contact Adhesive		Revised Date.: 23/09/14
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Product Specification:

Appearance	Light brown liquid
Odour	Aromatic odour
Specific Gravity	0.79 ± 0.03
Viscosity at 25°C (Brookfield LVDV, sp 3, 10 rpm)	3800 - 4800 cps
Solid	22 – 24%
Application Temperature	-10°C TO 40°C
Service Temperature	-10°C TO 60°C
Peel Strength:	
ASTM D903 (N / 25mm)	Minimum 150
Shelf Life	12 months



Product Description:

A premium quality solvent-based synthetic rubber resin adhesive formulated to bond a variety of common materials. It's easy-to-use with longer tack time and offers superior bonding strength.

Applications:

Formica, rubber, cork, leather, fiberglass, polyurethane foam, EVA to wood, metal or concrete. It is also suitable for carpet repair applications.

Directions:

1. Surfaces must be clean, dry and free of dirt, grease, oil or water. Puncture the top of the tube with a sharp tool and install nozzle.
2. Apply the adhesive to both surfaces to give a uniform coating. Allow the solvent to evaporate until the adhesive film is "tacky" (between 10-20 minutes). Apply even pressure to consolidate the bond.
3. Close the cap after use and store in a cool, dry place.

Caution:

Avoid contact with eyes, skin and mouth.
Use in well ventilated area. In case of contact with eyes, flush with water immediately for 15 minutes. If irritation persists, seek medical attention.
Keep out of reach of children.

Storage:

Highly inflammable, keep away from heat source or naked flames. Store in dry and cool place with temperature below +30°C.
Use within 12 months from date of production.

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